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(42) Title: SKIN CARE COMPOSITIONS		(43) Abstract							

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Skin Care Compositions

Technical Field

The present invention relates to cosmetic compositions. In particular it relates to cosmetic compositions in the form of emulsions which provide improved moisturization, skin feel, skin care and appearance benefits and reduced greasiness, together with excellent rub-in and absorption characteristics. The compositions also display excellent stability characteristics at normal and elevated temperatures.

Background of the Invention

Skin is made up of several layers of cells which coat and protect the keratin and collagen fibrous proteins that form the skeleton of its structure. The outermost of these layers, referred to as the stratum corneum, is known to be composed of 25µm protein bundles surrounded by 8µm thick layers. Anionic surfactants and organic solvents typically penetrate the stratum corneum membrane and, by deipidization (i.e. removal of the lipids from the stratum corneum), destroy its integrity. This destruction of the skin surface topography leads to a rough feel and may eventually permit the surfactant or solvent to interact with the keratin, creating irritation.

It is now recognised that maintaining the proper water gradient across the stratum corneum is important to its functionality. Most of this water, which is sometimes considered to be the stratum corneum's plasticizer, comes from inside the body. If the humidity is too low, such as in a cold climate, insufficient water remains in the outer layers of the stratum corneum to properly plasticize the tissue, and the skin begins to scale and becomes itchy. Skin permeability is also decreased somewhat when there is inadequate water across the stratum corneum. On the other hand, too much water on the outside of the skin causes the stratum corneum to ultimately sorb three to five times its own weight of bound water. This swells and puckers the skin and results in approximately a two to three fold increase in the permeability of the skin to water and other polar molecules.

Thus, a need exists for compositions which will assist the stratum corneum in maintaining its barrier and water-retention functions at optimum performance in spite of deleterious interactions which the skin may encounter in washing, work, and recreation.

Conventional cosmetic cream and lotion compositions as described, for example, in Sagrin, *Cosmetics Science and Technology*, 2nd Edition, Vol.1, Wiley Interscience (1972) and *Encyclopedia of Chemical Technology*, Third Edition, Volume 7 are known to provide varying degrees of emolliency, barrier and water-retention (moisturizing) benefits. However, they can also suffer serious negatives in terms of skin feel (i.e. they can often feel very greasy on the skin), have poor rub-in and residue characteristics, and have slow absorption into the skin.

Thus, there remains a need for compositions which will assist the stratum corneum in maintaining its water gradient, but which do so with improved skin feel, rub-in and residue characteristics and absorption into the skin.

Compounds exhibiting liquid crystalline properties are known for use in skin care compositions. Liquid crystals are a special phase of matter. The liquid crystal phase exists between the boundaries of the solid phase and the isotropic liquid phase (i.e. an intermediate between the three dimensionally ordered crystalline state and the disordered dissolved state). In the liquid crystal state, some of the molecular order characteristics of the solid phase are retained in the liquid state because of molecular association structure and long range intermolecular order. The ability of some compounds to form a liquid crystalline mesophase had been observed nearly a century ago. Since that time many compounds exhibiting liquid crystalline properties have been synthesized and have been used to encapsulate and act as a delivery vehicle for drugs, flavours, nutrients and other compounds and for use in skin care compositions.

Particulates such as silicon dioxide, titanium dioxide and zinc oxide are known for use in cosmetics as pigments/colouring agents and also to provide benefits such as UV absorption and oil absorption. There is still a need however for improvements in skin feel, rate of absorption and reduced tackiness/greasiness of the skin.

It has now been surprisingly found that by incorporating a material capable of forming liquid crystals into a cosmetic emulsion composition together with a particulate component having an average particle size of about 50 microns or less, a composition is provided which enhances moisturisation and skin feel and which in particular provides faster absorption and at the same time reduces stickiness and greasy feel on the skin.

Summary of the Invention

According to one aspect of the present invention there is provided a skin care composition in the form of an oil-in-water emulsion comprising:

- (a) from about 0.1% to about 10% by weight of a particulate component having an average particle size of about 50 microns or less;
- (b) from about 0.1% to about 20% by weight of an organic liquid crystal-forming amphiphilic surfactant;
- (c) emulsified oil phase; and
- (d) water.

According to a further aspect of the present invention there is provided a leave-on moisturising emulsion comprising:

- (a) from about 0.1% to about 10% by weight of a particulate component having an average particle size of about 50 microns or less;
- (b) emulsified oil phase; and
- (c) water.

The compositions of the invention provide improved skin feel, reduced greasiness/stickiness and faster absorption.

According to a further aspect of the present invention there is provided a cosmetic method of treatment of the skin, wherein the method comprises applying to the skin a skin care composition according to the present invention.

Detailed Description of the Invention

The compositions of the present invention take the form of an oil-in-water emulsion containing one or more distinct emulsified oil phases together with an essential liquid crystal-forming emulsifier component as well as various optional ingredients as indicated below. The compositions of the present invention essentially also contain a particulate component having an average particle size of about 50 microns or less. All levels and ratios are by weight of total composition, unless

otherwise indicated. Chain length and degrees of ethoxylation are also specified on a weight average basis.

The term "skin conditioning agent", as used herein means a material which provides a "skin conditioning benefit". As used herein, the term "skin conditioning benefit" means any cosmetic conditioning benefit to the skin including, but not limited to, moisturization, humectancy (i.e. the ability to retain or hold water or moisture in the skin), emolliency, visual improvement of the skin surface, soothing of the skin, softening of the skin, improvement in skin feel, and the like.

The term "complete melting point", as used herein means a melting point as measured by the well-known technique of Differential Scanning Calorimetry (DSC). The complete melting point is the temperature at the intersection of the baseline, i.e. the specific heat line, with the line tangent to the trailing edge of the endothermic peak. A scanning temperature of 5°C/minute is generally suitable in the present invention for measuring the complete melting points. However, it should be recognised that more frequent scanning rates may be deemed appropriate by the analytical chemist skilled in the art in specific circumstances. A DSC technique for measuring complete melting points is also described in US Patent No. 5,306,514, to Letton et al., issued, April 26, 1994, incorporated herein by reference.

The term "nonocclusive" as used herein, means that the component as so described does not substantially or block the passage of air and moisture through the skin surface.

A first essential component of the compositions herein is a particulate component having an average particle size of about 50 microns or less, preferably about 30 microns or less, more preferably about 10 microns or less. In general the particulate component preferably has an average particle size of at least about 0.5 microns, more preferably at least about 1 micron, most preferably from about 2 to about 8 microns. In general, the particulates for use herein are preferably inert. As used herein the term "inert" means that they only have a limited ability to react chemically. It has been found that the particulate component is especially valuable for providing improvements in skin feel and application characteristics in a leave-on moisturising emulsion. Therefore according to another aspect of the present invention there is provided a leave-on moisturising emulsion comprising:

- (a) from about 0.1% to about 10% by weight of a particulate component having an average particle size of about 50 microns or less;
- (b) emulsified oil phase; and
- (c) water.

The particulate component is present in the compositions herein at a level of from about 0.1% to about 10%, preferably from about 0.5% to about 5% by weight.

Suitable particulates for use herein include inorganic and organic particulates suitable for use in skin care compositions. Such particulates include inorganic metal oxides or nitrides, such as zinc oxide, titanium dioxide, iron oxides and boron nitride, plastic-type particulates such as low density polyethylene, high density polyethylene, polypropylene, nylon, Teflon, collagen treated nylon and methacrylate based balls, organic particulates such as starch, oat flour, silk powder, aluminium starch octenyl succinate, esters such as N-lauryl-L-lysine and silicon derived particulates such as mica, silicon dioxide, silica and magnesium silicate/aluminium silicate.

Preferred for use herein from the viewpoint of improving skin feel and application characteristics are inorganic metal oxides and plastic-type particulates. In preferred embodiments, the particulate component is selected from silicon dioxide, polyethylene and mixtures thereof. In particularly preferred embodiments, the particulate material is a mixture of silicon dioxide and polyethylene in a weight ratio in the range of from about 3:1 to about 1:3, preferably from about 2:1 to about 1:2.

A preferred polyethylene for use herein is a low density polyethylene such as that sold under the tradename Flo-Beads grade LE-1080, supplied by Sumitomo Seika Chemicals Co. Ltd. This material has an average particle size of about 6 microns. A preferred silicon dioxide particulate for use herein is silica bead SB-300, manufactured by Cosmo Trends Corporation.

Amphiphilic Surfactant

A further essential component of the compositions herein is an organic amphiphilic surfactant which is capable of forming smectic lyotropic

crystals in product or when the product is being applied to the skin at ambient or elevated temperatures. Preferably the amphiphilic surfactant is capable of forming liquid crystals at a temperature in the range from about 20°C to about 40°C. Preferably the amphiphilic surfactant is capable of forming smectic lyotropic liquid crystals. Once application of the product to the skin has been completed, liquid crystals may not be identifiable on the skin surface or stratum corneum. The amphiphilic surfactant is present at a level of from about 0.1% to about 20%, preferably from about 0.1% to about 10%, by weight.

The liquid-crystal forming amphiphilic surfactants suitable for use herein contain both hydrophilic and lipophilic groupings and exhibit a marked tendency to adsorb at a surface or interface, i.e. they are surface-active. Amphiphilic surface-active materials for use herein include nonionic (no charge), anionic (negative charge), cationic (positive charge) and amphoteric (both charges) based on whether or not they ionize in aqueous media.

In the literature, liquid crystals are also referred to as anisotropic fluids, a fourth state of matter, surfactant association structure or mesophases. Those terms are often used interchangeably. The term "lyotropic" means a liquid crystalline system containing a polar solvent, such as water. The liquid crystals used herein are preferably lamellar, hexagonal, rod or vesicle structures or mixtures thereof.

The liquid crystalline phase utilized in the compositions of the invention can be identified in various ways. A liquid crystal phase flows under shear and is characterized by a viscosity that is significantly different from the viscosity of its isotropic solution phase. Rigid gels do not flow under shear like liquid crystals. Also, when viewed with a polarized light microscope, liquid crystals show identifiable birefringence, as, for example, planar lamellar birefringence, whereas when isotropic solutions and rigid gels are viewed under polarized light, both show dark fields.

Other suitable means for identifying liquid crystals include X-ray diffraction, NMR spectroscopy and transmission electron microscopy.

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In general terms, the organic amphiphilic surfactant preferred for use herein can be described as a liquid, semi-solid or waxy water-dispersible material having the formula X-Y where X represents a hydrophilic, especially nonionic moiety and Y represents a lipophilic moiety.

Organic amphiphilic surfactants suitable for use herein include those having a weight average HLB (Hydrophilic Lipophilic Balance) in the range from about 2 to about 12, preferably from about 4 to about 8.

Preferred organic amphiphilic surfactants employed herein have a long saturated or unsaturated branched or linear lipophilic chain having from about 12 to about 30 carbon atoms such as oleic, lanolic, tetradecylic, hexadecylic, isostearyl, lauric, coconut, stearic or alkyl phenyl chains. When the hydrophilic group of the amphiphilic material forming the liquid crystal phase is a nonionic group, a polyoxyethylene, a polyglycerol, a

polyol ester, oxyalkylated or not, and, for example, a polyoxyalkylated sorbitol or sugar ester, can be employed. When the hydrophilic group of the amphiphilic surfactant forming the liquid crystal phase is an ionic group, advantageously there can be used, as the hydrophilic group, a phosphatidylcholine residue as found in lecithin.

Hydrophilic moieties suitable for use herein are selected from:

- (1) ethers of linear, or branched, polyglycerol having the following formula:



wherein n is a whole number between 1 and 6, R is selected from aliphatic, linear or branched, saturated or unsaturated chains of 12 to 30 carbon atoms, the hydrocarbon radicals of lanolin alcohols and the 2-hydroxy alkyl residue of long chain, alpha-diols, and Gly represents a glycerol residue;

- (2) polyethoxylated fatty alcohols, for example those of the formula $R^1 (C_2 R_4 O)_x \text{OH}$ wherein R^1 is C12-C30 linear or branched alkyl or alkenyl and x averages from about 0 to about 20, preferably from about 0.1 to about 6, more preferably from about 1 to about 4;
- (3) polyol esters and polyalkoxylated polyol esters, and mixtures thereof, the polyols preferably being selected from sugars, C2-C6 alkylene glycols, glycerol, polyglycerols, sorbitol, sorbitan, polyethylene glycols and polypropylene glycols and wherein the polyalkoxylated polyol esters contain from about 2 to about 20 preferably from about 2 to about 4 moles of alkylene oxide (especially ethylene oxide) per mole of polyol ester;
- (4) natural and synthetic phosphoglycerides, glycolipids and sphingolipids, for example cerebroside, ceramides and lecithin.

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Examples of amphiphilic surfactants suitable for use herein include C₈-C₃₀ alkyl and acyl-containing amphoteric, anionic, cationic and nonionic surfactants as set out below.

Amphoteric

N-alkyl amino acids (e.g., sodium N-alkylaminoacetate);
N-laurylglutamic acid cholesterol ester (e.g., Eldew CL-301 Ajinomoto)

Anionic

Acylglutamates (e.g., disodium N-laurylglutamate);
Sarcosinates (e.g., sodium lauryl sarcosinate, Grace, Seppic);
Taurates (e.g., sodium lauryl taurate, sodium methyl cocoyl taurate);
Carboxylic acids and salts (e.g., potassium oleate; potassium laurate; potassium-10-undecenoate; potassium 11-(p-stryl) - undecanoate);
Ethoxylated carboxylic salts (e.g., sodium carboxy methyl alkyl ethoxylate);

Ether carboxylic acids;

Phosphoric acid esters and salts (e.g., lecithin; DEA-oleth-10 phosphate);

Acyl isethionates (e.g., sodium 2-lauryloxyethane sulfonate);

Alkane sulfonates (e.g., branched sodium x-alkane sulfonate (x/1);

Sulfosuccinates e.g.,

Sodium dibutyl sulfosuccinate,

Sodium di-2-penyl sulfosuccinate,

Sodium di-2-ethylbutyl sulfosuccinate,

Sodium di-hexyl-sulfosuccinate,

Sodium di-2-ethylhexyl sulfosuccinate (AOT),

Sodium di-2-ethyldecyl sulfosuccinate,

Sodium di-2-ethyloctadecyl sulfosuccinate,

Dioctyl sodium sulfosuccinate,

Disodium laureth sulfosuccinate (MacKamate EI, McIntyre Group Ltd.)

Sulfuric acid esters (e.g., sodium 2-ethylhept-6-enyl sulfate; sodium 11-heneicosyl sulfate; sodium 9-heptadecyl sulfate).

Alkyl sulfates (e.g., MEA alkyl sulfate such as MEA-lauryl sulfate)

Cationic

Alkyl Imidazolines (e.g., alkyl hydroxyethyl imidazoline, stearyl hydroxyethyl imidazoline (supplier Akzo, Finetex and Hoechst));

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Ethoxylated Amines (e.g., PEG-n alkylamine, PEG-n alkylamino propylamine, Poloxamine, PEG-cocopolymamine, PEG-15 tallow amine);
Alkylamines (e.g., dimethyl alkylamine; dihydroxyethyl alkylamine diolate)

Quaternaries:

Alkylbenzyl dimethylammonium salts (e.g., stearylquaternium chloride);
Alkyl betaines (e.g., dodecyl dimethyl ammonio acetate, oleyl betaine);
Heterocyclic ammonium salts (e.g., alkylethyl morpholinium ethosulfate);
Tetraalkylammonium salts (e.g., dimethyl disethyl quaternary ammonium chloride (Witco));
Bis-iscostearamidopropyl hydroxypropyl diammonium chloride (Schercocoqual 21AP from Scher Chemicals);
1,8-Bis (decyldimethylammonio)-3, 6 dioxaoctane ditosylate

Nonionic Surfactants

Ethoxylated glycerides;

Monoglycerides (e.g., monoolein; monolinolein; monolaurin; 1-dodecanoyl-glycerol monolaurin; 1, 13-docosenoyl-glycerol monoerucin diglyceride fatty acid (e.g., diglycerol monoisostearate Cosmol 41, fractionated, Nishin Oil Mills Ltd.);

Polyglyceryl esters (e.g., triglycerol monooleate (Grindsted TS-T122), diglycerol monooleate (Grindsted TST-T101));

Polyhydric alcohol esters and ethers (e.g., sucrose cocoate, cetostearyl glucoside (Montanol, Seppic), β octyl glucoside esters, alkyl glucoside such C₁₀-C₁₆ (Henkel));

Diesters of phosphoric acid (e.g., sodium dioleoyl phosphate);

Alkylamido propyl betaine (e.g., cocoamido propyl betaine);

Amide: (e.g., N-(dodecanoylaminoethyl)-2-pyrrolidone);

Amide oxide: e.g., 1, 1 Dihydroperfluorocetyl dimethylamine oxide, Dodecyl dimethylamine oxide,

2-Hydroxydodecyl dimethylamine oxide,

2-Hydroxydodecyl-bis (2-hydroxyethyl) amine oxide,

2-Hydroxy-4-oxahexadecyl dimethylamine oxide,

Ethoxylated amides (e.g., PEG-n acylamide);

Ammonio phosphates (e.g., didecanoyl lecithin);

Amine (e.g., octylamine);

Ammonio amides e.g.,
 N-trimethylammoniododecanamide,
 N-trimethylammoniododecanamide,
 Ammonio carboxylates e.g.,
 dodecyltrimethylammonioacetate,
 6-didodecyltrimethylammoniohexanoate,
 Phosphonic and phosphoric esters and amides e.g.,
 methyl-N-methyl-dodecylphosphonamide,
 dimethyl dodecylphosphonate,
 dodecyl methyl methylphosphonate,
 N,N-dimethyl dodecylphosphonic diamide

Ethoxylated alcohols
 Polyoxyethylene (C₈) e.g.,
 pentaerythritene glycol p-n-octylphenyl ether
 hexaoxyethylene glycol p-n-octylphenyl ether
 nonaoxyethylene glycol p-n-octylphenyl ether
 Polyoxyethylene (C₁₀) e.g.,
 pentaerythritene glycol p-n-decylphenyl ether,
 decyl glyceryl ether, 4-oxatetradecan-1, 2-diol,
 nonaoxyethylene glycol p-n-decylphenyl ether
 Polyoxyethylene (C₁₁) e.g.,
 Tetraoxyethylene glycol undecyl ether
 Polyoxyethylene (C₁₂) e.g.,
 3, 6, 9, 13-tetraoxapentacosan-1, 11-diol,
 3, 6, 10-trioctadecan-1, 8-diol,
 3, 6, 9, 12, 16-pentaaoctacosan-1, 14-diol,
 3,6,9,12,15-pentaaxononacosan-1, 17-diol,
 3, 7-dioxanonadecan-1, 5-diol,
 3, 6, 12, 15, 19-hexaoxahentriacontan-1, 16-diol,
 pentaerythritene glycol dodecyl ether,
 monaoxyethylene glycol p-n-dodecylphenyl ether,
 Polyoxyethylene(C₁₄) e.g.,
 3, 6, 9, 12, 16-pentaoxaotacosan-1, 14-diol,
 3, 6, 9, 12, 15, 19-hexaoxatriacontan-1, 17-diol,
 Sulfone diimines e.g.,
 decyl methyl sulfone diimine

Sulfoxides e.g.,
 3-decyloxy-2-hydroxypropyl methyl sulfoxide
 4-decyloxy-3-hydroxybutyl methyl sulfoxide
 Sulfoximines e.g.,
 N-methyl dodecyl methyl sulfoximine

Preferred organic amphiphilic surfactants for use herein are nonionic amphiphilic surfactants having a hydrophilic moiety selected from polyol esters and polyalkoxylated polyol esters, and mixtures thereof, the polyols preferably being selected from sugars, C₂-C₆ alkylene glycols, glycerol, polyglycerols, sorbitol, sorbitan, polyethylene glycols and polypropylene glycols and wherein the polyalkoxylated polyol esters contain from about 2 to about 20 preferably from about 2 to about 4 moles of alkylene oxide (especially ethylene oxide) per mole of polyol ester, and a lipophilic moiety selected from long saturated or unsaturated branched chain or linear lipophilic chains having from about 12 to about 30 carbon atoms such as oleic, lanolic, tetradecylic, hexadecylic, isostearyl, lauric, coconut, stearic or alkyl phenyl chains.

Highly preferred organic amphiphilic surfactants for use herein are selected from polyhydric alcohol esters and ethers. Especially preferred amphiphilic surfactants for use herein are sugar esters and polyalkoxylated sugar esters.

The sugar esters for use in this invention can be classified as hydrocarbyl and alkyl polyoxyalkylene esters of cyclic polyhydroxy saccharides wherein one or more of the hydroxyl groups on the saccharide moiety is substituted with an acyl or polyoxyalkylene group. Hydrocarbyl sugar esters can be prepared in well-known fashion by heating an acid or acid halide with sugar, i.e., by a simple esterification reaction.

The sugars employed in the preparation of the sugar esters include monosaccharides, di-saccharides and oligo-saccharides well known in the art, for example, the dextrorotatory and levorotatory forms of glucose, fructose, mannose, galactose, arabinose and xylose. Typical di-saccharides include maltose, cellobiose, lactose, and trehalose. Typical tri-saccharides

include raffinose and gentianose. The di-saccharides are preferred for use herein, especially sucrose.

Sucrose can be esterified at one or more of its eight hydroxyl groups to provide the sucrose esters useful herein. When sucrose is combined with an esterification agent in a 1:1 mole ratio, sucrose monoesters are formed; when the ratio of esterification agent to sucrose is 2:1, or greater, the di-, tri-, etc., esters are formed, up to a maximum of the octa-ester.

Preferred sugar esters herein are those prepared by the esterification of sugars at a mole ratio of esterification agent:sugar of 1:1 and 3:1 i.e., the mono-acyl and di- or higher acyl sugar esters. Especially preferred are the mono-, di- and tri-acyl sugar esters and mixtures thereof wherein the acyl substituents contain from about 8 to about 24, preferably from about 8 to about 20 carbon atoms and 0, 1 or 2 unsaturated moieties. Of the mono-acyl and di-acyl sugar esters, the respective esters of di-saccharide sugars, especially sucrose, wherein the acyl groups contain from about 8 to about 20 carbon atoms are especially preferred. Preferred sugar esters herein are sucrose cocoate, sucrose monooctanoate, sucrose monodecanoate, sucrose monolaurate, sucrose monomyristate, sucrose monopalmitate, sucrose monostearate, sucrose monooleate, sucrose monolinoleate, sucrose dioleate, sucrose dipalmitate, sucrose distearate, sucrose dilaurate and sucrose dilinoleate, and mixtures thereof. Sucrose cocoate has been found to be particularly efficacious in the compositions herein. In mixtures of mono-acyl with di-, tri- and higher acyl sugar esters, the mono- and di-acyl esters preferably comprise at least about 40%, more preferably from about 50% to about 95% by weight of the total sugar ester mixture.

Other sugar esters suitable for use in the compositions of this invention are the alkyl polyoxyalkylene sugar esters wherein one hydroxyl group is substituted with a C₈-C₁₈ alkyl group and wherein one or more of the hydroxyl groups on the sugar molecule are replaced by an ester or ether substituent containing the moiety $[(CH_2)_x-O]_y$ wherein x is an integer from 2 to about 4, preferably 2, and wherein y is an integer from about 1 to about 50, preferably 8 to 30 polyoxyalkylene substituents. Especially

preferred herein are sugar esters wherein the polyoxyalkylene substituent is a polyoxyethylene substituent containing from about 8 to about 30 polyoxyethylene groups. Such materials wherein sorbitan is the sugar moiety are commercially available under the tradename "Tweens". Such mixed esters can be prepared by first acylating a sugar at a 1:1 mole ratio with a hydrocarbyl acid halide followed by reaction with the corresponding polyoxyalkylene acid halide or alkylene oxide to provide the desired material. The simple polyoxyalkylene ester of di-saccharides, especially sucrose, wherein the polyoxyalkylene groups contain up to about 20 alkylene oxide moieties are another useful class of sugar esters herein. A preferred sugar ester of this class is sorbitol trioleate ethoxylated with 20 moles of ethylene oxide. Mixtures of sugar esters with other polyol esters, eg. glycerol esters, are also suitable for use herein, for example, Palm Oil Sucroglyceride (Rhône-Poulenc).

As used herein, the term "lecithin" refers to a material which is a phosphatide. Naturally occurring or synthetic phosphatides can be used. Phosphatidylcholine or lecithin is a glycerine esterified with a choline ester of phosphoric acid and two fatty acids, usually a long chain saturated or unsaturated fatty acid having 16-20 carbons and up to 4 double bonds. Other phosphatides capable of forming lamellar or hexagonal liquid crystals can be used in place of the lecithin or in combination with it. These phosphatides are glycerol esters with two fatty acids as in the lecithin, but the choline is replaced by ethanolamine (a cephalin), or serine (- aminopropanoic acid; phosphatidyl serine) or an inositol (phosphatidyl inositol). While the invention herein is exemplified with lecithin, it is understood that these other phosphatides can be used herein.

A variety of lecithins can be used. American Lecithin Company supplies a Nattemann Phospholipid, Phospholipon 80 and Phosal 75. Other lecithins which can be used alone or in combination with these are: Actifla Series, Centrocip series, Central Ca, Central series, Centrolene, Centrolux, Centromix, Centrophase and Centrophil Series from Central Soya; Alcolec and Alcolec 439-C from American Lecithin; Canaspersa from Canada Packers, Lexin K and Natpide from American Lecithin; and L-Clearate,

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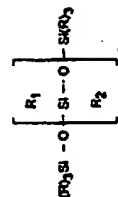
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The present compositions preferably comprise, as either all or a portion of the oil phase or oil phases referred to above a first silicone-containing phase comprising a crosslinked polyorganosiloxane polymer and a silicone oil, wherein the composition comprises 0.1% to about 20%, preferably from about 0.5% to about 10%, more preferably from about 0.5% to about 5%, by weight of composition, of the combination of crosslinked silicone and silicone oil.

The first silicone-containing phase comprises from about 10% to about 40%, more preferably from about 20% to about 30%, by weight of the first silicone-containing phase, of the crosslinked polyorganosiloxane polymer and from about 60% to about 90%, preferably from about 70% to about 80%, by weight of the first silicone-containing phase, of the silicone oil.

The crosslinked polyorganosiloxane polymer comprises polyorganosiloxane polymer crosslinked by a crosslinking agent. Crosslinking agents for use herein include any crosslinking agents useful for the preparation of crosslinked silicones. Suitable crosslinking agents herein include those represented by the following general formula:



wherein R_1 is methyl, ethyl, propyl or phenyl, R_2 is H or $-(\text{CH}_2)_n\text{CH}=\text{CH}_2$, where n is in the range of from about 1 to about 50, z is in the range of from about 1 to about 1000, preferably from about 1 to about 100 and R is an alkyl group having from 1 to 50 carbon atoms.

Preferably the crosslinking agent has the general formula

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Clearate LV and Clearate WD from the W.A. Cleary Co. Lecithins are supplied dissolved in ethanol, fatty acids, triglycerides and other solvents. They are usually mixtures of lecithins and range from 15% to 50% of the solution as supplied.

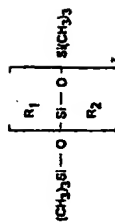
Both natural and synthetic lecithins can be used. Natural lecithins are derived from oilseeds such as sunflower seeds, soybeans, safflower seeds and cottonseed. The lecithins are separated from the oil during the refining process.

The organic amphiphilic surfactant has been found to be especially valuable herein for improving the stability and skin feel of the compositions of the invention.

The amphiphilic surfactant is preferably incorporated into the composition in an amount of from about 0.1% to about 20%, preferably from about 0.1% to about 10%, and more preferably from about 0.1% to about 8% by weight of composition.

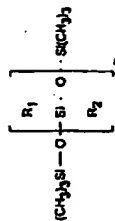
Highly preferred herein is a fatty acid ester blend based on a mixture of sorbitan or sorbitol fatty acid ester and sucrose fatty acid ester, the fatty acid in each instance being preferably $\text{C}_8\text{-C}_{24}$, more preferably $\text{C}_{10}\text{-C}_{20}$. The preferred fatty acid ester emulsifier from the viewpoint of moisturisation is a blend of sorbitan or sorbitol $\text{C}_{16}\text{-C}_{20}$ fatty acid ester with sucrose $\text{C}_{10}\text{-C}_{16}$ fatty acid ester, especially sorbitan stearate and sucrose cocate. This is commercially available from ICI under the trade name Arlatone 2121.

The compositions herein comprise an oil or mixture of oils. In physical terms, the compositions generally take the form of an emulsion of one or more oil phases in an aqueous continuous phase, each oil phase comprising a single oily component or a mixture of oily components in miscible or homogeneous form but said different oil phases containing different materials or combinations of materials from each other. The overall level of oil phase components in the compositions of the invention is preferably from about 0.1% to about 60%, preferably from about 1% to about 30% and more preferably from about 1% to about 10% by weight.



where R_1 , R_2 and z are as defined above.

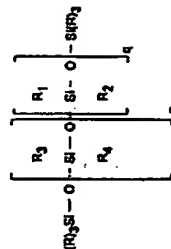
In especially preferred embodiments, the crosslinking agent has the following general formula:



wherein z is in the range of from about 1 to about 1000, preferably from about 1 to about 100.

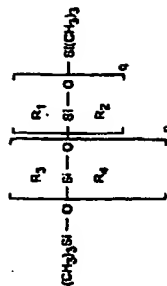
The crosslinked polysiloxane polymer preferably comprises from about 10% to about 50%, more preferably from about 20% to about 30%, by weight the crosslinked polysiloxane polymer, of crosslinking agent.

Any polyorganosiloxane polymers suitable for use in skin care compositions can be used herein. Suitable polyorganosiloxane polymers for use herein include those represented by the following general formula:



wherein R_1 is methyl, ethyl, propyl or phenyl, R_2 is H or $-(CH_2)_n CH=CH_2$, where n is in the range of from about 1 to about 50, R_3 and R_4 are independently selected from methyl, ethyl, propyl and phenyl, R is an end-gap, such as an optionally hydroxy-substituted alkyl group having from 1 to 50 carbon atoms, preferably an alkyl group having from 1 to 5 carbon atoms, more preferably an alkyl group having 1 or 2 carbon atoms, p is an integer in the range of from about 1 to about 2000, preferably from about 1 to about 500, q is an integer in the range of from about 1 to about 1000, preferably from about 1 to about 500.

In preferred embodiments the polyorganosiloxane is selected from polymers having the following general structure:



wherein R_1 , R_2 , R_3 , R_4 , p and q are as defined above.

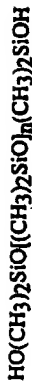
As defined herein, p and q reflect the number of Si-O linkages in the polymer chain and R_1 and R_2 and R_3 and R_4 may vary going from one monomer unit to the next. For example, suitable polyorganosiloxane polymers for use herein include methyl vinyl dimethicone, methyl vinyl diphenyl dimethicone and methyl vinyl phenyl methyl diphenyl dimethicone.

In order to achieve crosslinking between the polyorganosiloxane polymer and the crosslinking agent, an $(-Si-H)$ group must crosslink with a $-Si-(CH_2)_n CH=CH_2$ group, so that for any specific crosslink, the group R_2 must be different in the polyorganosiloxane polymer and the crosslinking agent. For example, for any specific crosslink, when R_2 is

of less than about 200,000. Typically, silicone gums have a viscosity at 25°C in excess of about 1,000,000 mm².s⁻¹. The silicone gums include dimethylsiloxanes as described by Petrarch and others including US-A-4,152,416, May 1, 1979 to Spitzer, et al, and Noll, Walter, *Chemistry and Technology of Silicones*, New York: Academic Press 1968. Also describing silicone gums are General Electric Silicone Rubber Product Data Sheets SE 30, SE 33, SE 54 and SE 76.

Silicone gums for use herein include any silicone gum suitable for use in a skin care composition. Suitable silicone gums for use herein are silicone gums having a molecular weight of from about 200,000 to about 4,000,000 selected from dimethiconol, fluorosilicone and dimethylsiloxane and mixtures thereof.

Dimethiconol-based silicones suitable for use herein can have the chemical structure (II):



where n is from about 2000 to about 40,000, preferably from about 3000 to about 30,000.

Exemplary fluorosilicones useful herein can have a molecular weight of from about 200,000 to about 300,000, preferably from about 240,000 to about 260,000 and most preferably about 250,000.

Specific examples of silicone gums include polydimethylsiloxane, (polydimethylsiloxane)(methylvinylsiloxane) copolymer, poly(dimethylsiloxane)(diphenyl(methylvinylsiloxane) copolymer and mixtures thereof.

The silicone gum used herein can be incorporated into the composition as part of a mixture of silicones. When the silicone gum is incorporated as part of a mixture of silicones, the silicone gum preferably constitutes from about 5% to about 40%, especially from about 10% to 20% by weight of the silicone mixture. The silicone or silicone mixture preferably constitutes from about 0.1% to about 20%, more

preferably from about 0.1% to about 15%, and especially from about 0.1% to about 10% by weight of composition.

Suitable silicone gum-based silicone mixtures for use in the second silicone-containing phase of the compositions herein include mixtures consisting essentially of:

- (i) a silicone having a molecular weight of from about 200,000 to about 4,000,000 selected from dimethiconol, fluorosilicone and dimethylsiloxane and mixtures thereof; and
- (ii) a silicone-based carrier having a viscosity from about 0.65 mm².s⁻¹ to about 100 mm².s⁻¹,

wherein the ratio of (i) to (ii) is from about 10:90 to about 20:80 and wherein said silicone gum-based component has a final viscosity of from about 500 mm².s⁻¹ to about 10,000 mm².s⁻¹.

of about 1,000,000 mm².s⁻¹.

The silicone-based carriers suitable for use herein include certain silicone fluids. The silicone fluid can be either a polyalkyl siloxane, a polyaryl siloxane, a polyalkylaryl siloxane or a polyether siloxane copolymer. Mixtures of these fluids can also be used and are preferred in certain executions.

The polyalkyl siloxane fluids that can be used include, for example, polydimethylsiloxanes with viscosities ranging from about 0.65 to 600,000 mm².s⁻¹, preferably from about 0.65 to about 10,000 mm².s⁻¹ at 25°C. These siloxanes are available, for example, from the General Electric Company as the Viscasil (RTM) series and from Dow Corning as the Dow Corning 200 series. The essentially non-volatile polyalkylaryl siloxane fluids that can be used include, for example, polymethylphenylsiloxanes, having viscosities of about 0.65 to 30,000 mm².s⁻¹ at 25°C. These siloxanes are available, for example, from the General Electric Company as SF 1075 methyl phenyl fluid or from Dow Corning as 556 Cosmetic Grade Fluid. Also suitable for use herein are certain volatile

Road, Ruislip, Middlesex, HA4 0YL, for example Belsil (RTM) 6031 and Abil (RTM) B88183. A particularly preferred copolymer for use herein includes Dow Corning DC3225C which has the CTFA designation Dimethicone/Dimethicone copolyol.

Optional Ingredients

In preferred embodiments, a third oil phase is present in an amount of from about 0.1% to about 15%, more preferably from about 1% to about 10% by weight of composition. The third oil phase can be either a separate phase or can form one phase together with either or both of the first and second silicon phases. Preferably, the third oil phase is a separate phase.

The third oil phase preferably comprises a non-silicone organic oil, such as a natural or synthetic oil selected from mineral, vegetable, and animal oils, fats and waxes, fatty acid esters, fatty alcohols, fatty acids and mixtures thereof, which ingredients are useful for achieving emollient cosmetic properties. The first oil phase component is preferably essentially silicone-free, i.e., it contains no more than about 10%, preferably no more than about 5% by weight of silicone-based materials. It will be understood that the oil phase may contain, for example, up to about 25%, preferably up to only about 10% of oil phase soluble emulsifier ingredients. Such ingredients are not to be considered as oil phase components from the viewpoint of determining the oil phase level and required HLB. In preferred embodiments, the overall required HLB of the oil phase is from about 8 to about 12, especially from about 9 to about 11, required HLB being determined by summing the individual required HLB values for each component of the oil phase multiplied by its W/W percentage in the oil phase (see ICI Literature on HLB system; ICI reference paper ref 51/0010703/15m., first printed in 1976, revised in 1984 and May 1992).

Suitable first oil phase components for use herein include, for example, optionally hydroxy-substituted C₈-C₅₀ unsaturated fatty acids and esters thereof, C₁-C₂₄ esters of C₈-C₃₀ saturated fatty acids such as isopropyl myristate, isopropyl palmitate, cetyl palmitate and octyldodecylmyristate (Wickenol 142), beeswax, saturated and unsaturated fatty alcohols such as behenyl alcohol and cetyl alcohol,

hydrocarbons such as mineral oils, petrolatum and squalane, fatty sorbitan esters (see US-A-3988255, Seiden, issued October 26 1976), lanolin and lanolin derivatives, animal and vegetable triglycerides such as almond oil, peanut oil, wheat germ oil, linseed oil, jojoba oil, oil of apricot pits, walnuts, palm nuts, pistachio nuts, sesame seeds, rapeseed, cade oil, corn oil, peach pit oil, poppyseed oil, pine oil, castor oil, soybean oil, avocado oil, safflower oil, coconut oil, hazelnut oil, olive oil, grapeseed oil, shea butter, and sunflower seed oil and C₁-C₂₄ esters of dimer and trimer acids such as diisopropyl dimerate, diisostearylmalate, diisostearylidimerate and triisostearyltrimerate. Of the above, highly preferred are the mineral oils, petrolatums, unsaturated fatty acids and esters thereof and mixtures thereof.

Preferred embodiments herein comprise from about 0.1% to about 10% by weight of an unsaturated fatty acid or ester. Preferred unsaturated fatty acids and esters for use herein are optionally hydroxy substituted C₈-C₅₀ unsaturated fatty acids and esters, especially esters of ricinoleic acid. The unsaturated fatty acid or ester component is valuable herein in combination with the liquid crystal-forming emulsifier for improving the skin feel and rub-in characteristics of the composition. Highly preferred in this respect is cetyl ricinoleate.

A preferred component of the compositions herein, in addition to the organic amphiphilic surfactant is a polyol ester skin conditioning agent.

The compositions of the present invention preferably comprise from about 0.01% to about 20%, more preferably from about 0.1% to about 15%, and especially from about 1% to about 10% by weight of the polyol ester. The level of polyol ester by weight of the oil in the composition is preferably from about 1% to about 30%, more preferably from about 5% to about 20%.

The polyol ester preferred for use herein is a nonocclusive liquid or liquifiable polyol carboxylic acid ester. These polyol esters are derived from a polyol radical or moiety and one or more carboxylic acid radicals or moieties. In other words, these esters contain a moiety derived from a polyol and one or more moieties derived from a carboxylic acid. These carboxylic acid esters can also be derived from a carboxylic acid. These

carboxylic acid esters can also be described as liquid polyol fatty acid esters, because the terms carboxylic acid and fatty acid are often used interchangeably by those skilled in the art.

The preferred liquid polyol polyesters employed in this invention comprise certain polyols, especially sugars or sugar alcohols, esterified with at least four fatty acid groups. Accordingly, the polyol starting material must have at least four esterifiable hydroxyl groups. Examples of preferred polyols are sugars, including monosaccharides and disaccharides, and sugar alcohols. Examples of monosaccharides containing four hydroxyl groups are xylose and arabinose and the sugar alcohol derived from xylose, which has five hydroxyl groups, i.e., xylitol. The monosaccharide, erythrose, is not suitable in the practice of this invention since it only contains three hydroxyl groups, but the sugar alcohol derived from erythrose, i.e., erythritol, contains four hydroxyl groups and accordingly can be used. Suitable five hydroxyl group-containing monosaccharides are galactose, fructose, and sorbose. Sugar alcohols containing six -OH groups derived from the hydrolysis products of sucrose, as well as glucose and sorbose, e.g., sorbitol, are also suitable. Examples of disaccharide polyols which can be used include maltose, lactose, and sucrose, all of which contain eight hydroxyl groups.

Preferred polyols for preparing the polyesters for use in the present invention are selected from the group consisting of erythritol, xylitol, sorbitol, glucose, and sucrose. Sucrose is especially preferred.

The polyol starting material having at least four hydroxyl groups is esterified on at least four of the -OH groups with a fatty acid containing from about 8 to about 22 carbon atoms. Examples of such fatty acids include caprylic, capric, lauric, myristic, myristoleic, palmitic, palmitoleic, stearic, oleic, ricinoleic, linoleic, linolenic, eleostearic, arachidic, arachidonic, behenic, and erucic acid. The fatty acids can be derived from naturally occurring or synthetic fatty acids; they can be saturated or unsaturated, including positional and geometrical isomers. However, in order to provide liquid polyesters preferred for use herein, at least about

50% by weight of the fatty acid incorporated into the polyester molecule should be unsaturated. Oleic and linoleic acids, and mixtures thereof, are especially preferred.

The polyol fatty acid polyesters useful in this invention should contain at least four fatty acid ester groups. It is not necessary that all of the hydroxyl groups of the polyol be esterified with fatty acid, but it is preferable that the polyester contain no more than two unesterified hydroxyl groups. Most preferably, substantially all of the hydroxyl groups of the polyol are esterified with fatty acid, i.e., the polyol moiety is substantially completely esterified. The fatty acids esterified to the polyol molecule can be the same or mixed, but as noted above, a substantial amount of the unsaturated acid ester groups must be present to provide liquidity.

To illustrate the above points, a sucrose fatty triester would not be suitable for use herein because it does not contain the required four fatty acid ester groups. A sucrose tetra-fatty acid ester would be suitable, but is not preferred because it has more than two unesterified hydroxyl groups. A sucrose hexa-fatty acid ester would be preferred because it has no more than two unesterified hydroxyl groups. Highly preferred compounds in which all the hydroxyl groups are esterified with fatty acids include the liquid sucrose octa-substituted fatty acid esters.

The following are non-limiting examples of specific polyol fatty acid polyesters containing at least four fatty acid ester groups suitable for use in the present invention: glucose tetraoleate, the glucose tetraesters of soybean oil fatty acids (unsaturated), the mannose tetraesters of mixed soybean oil fatty acids, the galactose tetraesters of oleic acid, the arabinose tetraesters of linoleic acid, xylose tetralinoleate, galactose pentaoleate, sorbitol tetraoleate, the sorbitol hexaesters of unsaturated soybean oil fatty acids, xylitol pentaoleate, sucrose tetraoleate, sucrose pentaoleate, sucrose hexaoleate, sucrose heptaoleate, sucrose octaoleate, and mixtures thereof.

As noted above, highly preferred polyol fatty acid esters are those wherein the fatty acids contain from about 14 to about 18 carbon atoms.



The preferred liquid polyol polyesters preferred for use herein have complete melting points below about 30°C, preferably below about 27.5°C, more preferably below about 25°C. Complete melting points reported herein are measured by Differential Scanning Calorimetry (DSC).

The polyol fatty acid polyesters suitable for use herein can be prepared by a variety of methods well known to those skilled in the art. These methods include: transesterification of the polyol with methyl, ethyl or glycerol fatty acid esters using a variety of catalysts; acylation of the polyol with a fatty acid chloride; acylation of the polyol with a fatty acid anhydride; and acylation of the polyol with a fatty acid, per se. See U.S. Patent No. 2,831,854; U.S. Patent No. 4,005,196, to Jandacek, issued January 25, 1977; U.S. Patent No. 4,005,196, to Jandacek, issued January 25, 1977.

A highly preferred ingredient of the compositions herein is urea which is preferably present in a level of from about 0.1% to about 20%, more preferably from about 0.5% to about 10% and especially from about 1% to about 5% by weight of composition.

In preferred embodiments, the oil phase and organic amphiphilic surfactant are premixed in water at a temperature above the Kraft Point of the organic amphiphilic surfactant (but preferably below about 60°C) to form a liquid crystal/oil in water dispersion prior to addition of the urea. The urea is found to be especially effective herein in combination with the amphiphilic emulsifier surfactant and the polyol fatty acid polyester for providing outstanding skin moisturisation and softening in the context of an oil-in-water skin care emulsion composition. Moreover, it is surprisingly found that the urea is rendered more stable to hydrolytic degradation, thereby allowing an increase in compositional pH.

A wide variety of optional ingredients such as non-occlusive moisturizers, humectants, gelling agents, neutralizing agents, perfumes, colouring agents and surfactants, can be added to the skin compositions herein.

The compositions herein can comprise a humectant. Suitable humectants for use herein include sorbitol, propylene glycol, butylene glycol, hexylene glycol, ethoxylated glucose derivatives, hexanetriol, glycerine, glycine, hyaluronic acid, arginine, Ajidaw (NaPCA), water-soluble polyglycerylmethacrylate lubricants and panthenols. A preferred humectant herein is glycerine (sometimes known as glycerol or glycerin). Chemically, glycerine is 1,2,3-propanetriol and is a product of commerce. One large source of the material is in the manufacture of soap. Glycerine is especially preferred in the compositions of the invention from the viewpoint of boosting moisturisation. Also preferred for use herein is butylene glycol. Particularly preferred from the viewpoint of boosting moisturisation is a combination of glycerine and urea.

In the present compositions, the humectant is preferably present at a level of from about 0.1% to about 20%, more preferably from about 1% to about 15%, and especially from about 5% to about 15% by weight of composition.

Suitable polyglycerylmethacrylate lubricants for use in the compositions of this invention are available under the trademark Lubrajel (RTM) from Guardian Chemical Corporation, 230 Marcus Blvd., Hauppauge, N.Y. 11787. In general, Lubrajels can be described as hydrates or clathrates which are formed by the reaction of sodium glycerate with a methacrylic acid polymer. Thereafter, the hydrate or clathrate is stabilized with a small amount of propylene glycol, followed by controlled hydration of the resulting product. Lubrajels are marketed in a number of grades of varying glycerate: polymer ratio and viscosity. Suitable Lubrajels include Lubrajel TW, Lubrajel CG and Lubrajel MS, Lubrajel WA, Lubrajel DV and so-called Lubrajel Oil.

At least part (up to about 5% by weight of composition) of the humectant can be incorporated in the form of an admixture with a particulate lipophilic or hydrophobic carrier material. The carrier material and humectant can be added either to the aqueous or disperse phase.

This copolymer is particularly valuable for reducing shine and controlling oil while helping to provide effective moisturization benefits. The cross-linked hydrophobic polymer is preferably in the form of a copolymer lattice

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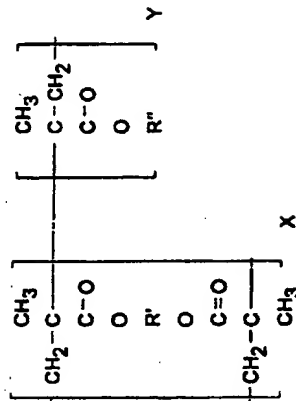
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with at least one active ingredient dispersed uniformly throughout and entrapped within the copolymer lattice. Alternatively, the hydrophobic polymer can take the form of a porous particle having a surface area (N₂BET) in the range from about 50 to 500, preferably 100 to 300m².g.⁻¹ and having the active ingredient absorbed therein.

The cross-linked hydrophobic polymer is preferably present in an amount of from about 0.1% to about 10% by weight and is preferably incorporated in the external aqueous phase. The active ingredient can be one or more or a mixture of skin compatible oils, skin compatible humectants, emollients, moisturizing agents and sunscreens. In one embodiment, the polymer material is in the form of a powder, the powder being a combined system of particles. The system of powder particles forms a lattice which includes unit particles of less than about one micron in average diameter, agglomerates of fused unit particles of sized in the range of about 20 to 100 microns in average diameter and aggregates of clusters of fused agglomerates of sizes in the range of about 200 to 1,200 microns in average diameter.

The powder material of this embodiment can be broadly described as a cross-linked "post absorbed" hydrophobic polymer lattice. The powder preferably has entrapped and dispersed therein, an active which may be in the form of a solid, liquid or gas. The lattice is in particulate form and constitutes free flowing discrete solid particles when loaded with the active material. The lattice may contain a predetermined quantity of the active material. A suitable polymer has the structural formula:



where the ratio of x to y is 80:20, R' is -CH₂CH₂- and R'' is -(CH₂)₁₁CH₃.

The hydrophobic polymer is a highly crosslinked polymer, more particularly a highly cross-linked polymethacrylate copolymer. The material is manufactured by the Dow Corning Corporation, Midland, Michigan, USA, and sold under the trademark POLYTRAP (RTM). It is an ultralight free-flowing white powder and the particles are capable of absorbing high levels of lipophilic liquids and some hydrophilic liquids while at the same time maintaining a free-flowing powder character. The powder structure consists of a lattice of unit particles less than one micron that are fused into agglomerates of 20 to 100 microns and the agglomerates are loosely clustered into macro-particles or aggregates of about 200 to about 1200 micron size. The polymer powder is capable of containing as much as four times its weight of fluids, emulsions, dispersion or melted solids.

Adsorption of actives onto the polymer powder can be accomplished using a stainless steel mixing bowl and a spoon, wherein the active is added to the powder and the spoon is used to gently fold the active into the polymer powder. Low viscosity fluids may be adsorbed by addition of the fluids to a sealable vessel containing the polymer and then tumbling the materials until a consistency is achieved. More elaborate blending equipment such as ribbon or twin cone blenders can also be employed. The preferred active

ingredient for use herein is glycerine. Preferably, the weight ratio of humectant : carrier is from about 1:4 to about 3:1.

Also suitable as a highly cross-linked polymethacrylate copolymer is Microsponges 5647. This takes the form of generally spherical particles of cross-linked hydrophobic polymer having a pore size of from about 0.01 to about 0.05µm and a surface area of 200-300m²/g. Again, it is preferably loaded with humectant in the levels described above.

The compositions of the invention can also contain a hydrophilic gelling agent at a level preferably from about 0.01% to about 10%, more preferably from about 0.02% to about 2%, and especially from about 0.02% to about 0.5%. The gelling agent preferably has a viscosity (1% aqueous solution, 20°C, Brookfield RVT) of at least about 4000 mPa.s, more preferably at least about 10,000 mPa.s and especially at least 50,000 mPa.s.

Suitable hydrophilic gelling agents can generally be described as water-soluble or colloidal water-soluble polymers, and include cellulose ethers (e.g. hydroxyethyl cellulose, methyl cellulose, hydroxypropylmethyl cellulose), polyvinylpyrrolidone, polyvinylalcohol, guar gum, hydroxypropyl guar gum and xanthan gum.

Preferred hydrophilic gelling agents herein, however, are acrylic acid/ethyl acrylate copolymers and the carboxyvinyl polymers sold by the B.F. Goodrich Company under the trade mark of Carbopol resins. These resins consist essentially of a colloidal water-soluble polyalkenyl polyether crosslinked polymer of acrylic acid crosslinked with from 0.75% to 2.00% of a crosslinking agent such as for example polyallyl sucrose or polyallyl pentaerythritol. Examples include Carbopol 934, Carbopol 940, Carbopol 950, Carbopol 954, Carbopol 980, Carbopol 951 and Carbopol 981. Carbopol 934 is a water-soluble polymer of acrylic acid crosslinked with about 1% of a polyallyl ether of sucrose having an average of about 5.8 allyl groups for each sucrose molecule. A most preferred polymer is Carbopol 954. Also suitable for use herein are hydrophobically-modified cross-linked polymers of acrylic acid having amphiphatic properties available under the Trade Name Carbopol 1382, Carbopol 1342 and Pemulen TR-

1 (CTFA Designation: Acrylates/10-30 Alkyl Acrylate Crosspolymer). A combination of the polyalkenyl polyether cross-linked acrylic acid polymer and the hydrophobically modified cross-linked acrylic acid polymer is also suitable and is preferred for use herein. The gelling agents herein are particularly valuable for providing excellent stability characteristics over both normal and elevated temperatures.

Neutralizing agents suitable for use in neutralizing acidic group containing hydrophilic gelling agents herein include sodium hydroxide, potassium hydroxide, ammonium hydroxide, monoethanolamine, diethanolamine and triethanolamine.

The compositions of the invention are in emulsion form and are preferably formulated so as to have a product viscosity of at least about 4,000 mPa.s and preferably in the range from about 4,000 to about 300,000 mPa.s, more preferably from about 8,000 to about 200,000 mPa.s and especially from about 10,000 to about 100,000 mPa.s and even more especially from about 10,000 to about 50,000 mPa.s (25°C, neat, Brookfield RVT Spindle No. 5).

The compositions of the invention can also contain from about 0.1% to about 10%, preferably from about 1% to about 5% of a panthenol moisturizer. The panthenol moisturizer can be selected from D-panthenol (R)-2,4-dihydroxy-N-[3-(hydroxypropyl)-3,3-dimethylbutamide], DL-panthenol, calcium pantothenate, royal jelly, panthenol, pantothenol, panthenyl ethyl ether, pantothenic acid, pyridoxin, pantothenyl lactose and Vitamin B complex. Highly preferred from the viewpoint of skin care and tack reduction is D-panthenol.

The compositions of the present invention can additionally comprise from about 0.001% to about 0.5%, preferably from about 0.002% to about 0.05%, more preferably from about 0.005% to about 0.02% by weight of carboxymethylchitin. Chitin is a polysaccharide which is present in the integument of lobsters and crabs and is a mucopolysaccharide having beta (1-4) linkages of N-acetyl-D-glucosamine. Carboxymethylchitin is prepared by treating the purified chitin material with alkali followed by monochloroacetic acid. It is sold commercially in the form of a dilute (approximately 0.1% to 0.5% by weight) aqueous solution

under the name Chitin Liquid available from A & E Connock Ltd., Fordingbridge, Hampshire, England.

Other optional materials include keratolytic agents such as salicylic acid; proteins and polypeptides and derivatives thereof; water-soluble or solubilizable preservatives such as Germall 115, methyl, ethyl, propyl and butyl esters of hydroxybenzoic acid, benzyl alcohol, EDTA, Euxyl (RTM) K400, Bromopol (2-bromo-2-nitropropane-1,3-diol) and phenoxypopropanol; anti-bacterials such as Irgasan (RTM) and phenoxylethanol (preferably at levels of from 0.1% to about 5%); soluble or colloidal-soluble moisturising agents such as hyaluronic acid and starch-grafted sodium polyacrylates such as Sanwet (RTM) IM-1000, IM-1500 and IM-2500 available from Celanese Superabsorbent Materials, Portsmouth, VA, USA and described in USA-A-4,076,663; vitamins such as vitamin A, vitamin C, vitamin E and vitamin K; alpha and beta hydroxyacids; aloe vera; sphingosines and phyosphingosines, cholesterol; skin whitening agents; N-acetyl cysteine; colouring agents; perfumes and perfume solubilizers and additional surfactants/emulsifiers such as fatty alcohol ethoxylates, ethoxylated polyol fatty acid esters, wherein the polyol can be selected from glycine, propylene glycol, ethyleneglycol, sorbitol, sorbitan, polypropyleneglycol, glucose and sucrose. Examples include glyceryl monohydroxy stearate and stearyl alcohol ethoxylated with an average of from 10 to 200 moles of ethyleneoxide per mole of alcohol and PEG-6 caprylic/capric glycerides.

Also useful herein are sunscreens agents. A wide variety of suncreening agents are described in U.S. Patent No. 5,087,445, to Haffey et al., issued February 11, 1992; U.S. Patent No. 5,073,372, to Turner et al., issued December 17, 1991; U.S. Patent No. 5,073,371, to Turner et al. issued December 17, 1991; and Segarin, et al., at Chapter VIII, pages 189 et seq., of *Cosmetics Science and Technology*. Preferred among those sunscreens which are useful in the compositions of the instant invention are those selected from 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenylbenzimidazole-5-sulfonic acid, octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy- γ -butyldibenzoylmethane, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-methylbenzylidene)

camphor, titanium dioxide, zinc oxide, silica, iron oxide, Parsol MCX, Eusolex 6300, Octocrylene, Parsol 1789, and mixtures thereof.

Still other useful sunscreens are those disclosed in U.S. Patent No. 4,937,370, to Sabatelli, issued June 26, 1990; and U.S. Patent No. 4,999,186, to Sabatelli et al., issued March 12, 1991. The sunscreening agents disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These suncreening agents provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Especially preferred examples of these sunscreens include those selected from 4-N,N-(2-ethylhexyl)methyl-aminobenzoic acid ester of 2,4-dihydroxybenzophenone, 4-N,N-(2-ethylhexyl)methylaminobenzoic acid ester with 4-hydroxydibenzoylmethane, 4-N,N-(2-ethylhexyl)methylaminobenzoic acid ester of 2-hydroxy-4-(2-hydroxyethoxy)benzophenone, 4-N,N-(2-ethylhexyl)-methylaminobenzoic acid ester of 4-(2-hydroxyethoxy)dibenzoylmethane, and mixtures thereof.

Generally, the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema. See Federal Register, Vol. 43, No. 166, pp. 38206-38269, August 25, 1978.

The compositions of the present invention can additionally comprise from about 0.1% to about 5% by weight of aluminium starch octenylsuccinate. Aluminium starch octenylsuccinate is the aluminium salt of the reaction product of octenylsuccinic anhydride with starch and is commercially available under the trade name from Dry Flo National Starch & Chemical Ltd. Dry Flo is useful herein from the viewpoint of skin feel and application characteristics.

Other optional materials herein include pigments which, where water-insoluble, contribute to and are included in the total level of oil phase ingredients. Pigments suitable for use in the compositions of the present invention can be organic and/or inorganic. Also included within the term pigment are materials having a low colour or lustre such as matte finishing agents, and also light scattering agents. Examples of suitable pigments are iron oxides, acrylate iron oxides, ultramarine blue, D&C dyes, carmine, and mixtures thereof. Depending upon the type of composition, a mixture of pigments will normally be used. The preferred pigments for use herein from the viewpoint of moisturisation, skin feel, skin appearance and emulsion compatibility are treated pigments. The pigments can be treated with compounds such as amino acids, silicones, lecithin and ester oils.

The pH of the compositions is preferably from about 4 to about 9, more preferably from about 6 to about 8.0.

The balance of the composition is water or an aqueous carrier suitable for topical application to the skin. The water content of the compositions herein is generally from about 30% to about 98.89%, preferably from about 50% to about 95% and especially from about 60% to about 90% by weight.

The compositions of the invention are preferably in the form of a moisturising cream or lotion, which can be applied to the skin as a leave-on product.

The invention is illustrated by the following examples

Examples I to V

	I%	II%	III%	IV%	V%
Cetyl Alcohol	0.72	0.5	0.8	0.65	0.75
Stearic Acid	0.11	0.2	0.1	0.2	0.1
Stearth 100	0.1	0.1	0.15	0.15	0.15
Propyl Paraben	0.17	0.08	0.07	0.15	0.07
Arlatone (RTM)	1.0	2.0	1.5	1.0	4.0
2121(1)					
Glycerin	3	4	8	2.5	3.5
Carbopol (RTM)	0.1	0.075	0.08	0.075	0.075
1382					
Carbopol (RTM) 954	0.7	0.56	0.5	0.65	0.45
Na4 EDTA	0.1	0.2	0.1	0.1	0.1
Methyl Paraben	0.2	0.2	0.175	0.175	0.175
NaOH (40% solution)	1.0	0.8	0.8	0.8	0.8
Dimethicone Q21403	1.0	1.0	0.5	2.0	1.0
TiO ₂	0.15	0.15	0.15	0.15	0.15
Perfume	0.2	0.2	-	0.2	-
Urea	2.5	1.5	3	2	2.5
SEFA (2)	0.0	0.0	2.5	2.0	2.2
Octyldodecyl benzoate	0.0	0.0	0.0	1.0	1.0
KSG-18(3)	3.0	0.0	2.0	0.0	0.0
Silicon Dioxide (4)	1.5	1.5	2.0	3.0	0.0
Polyethylene Beads (5)	0.0	1.5	2.0	0.0	3.0
Colour	0.0004	0.0002	0.0003	0.0	0.0
Water	to 100	to 100	to 100	to 100	to 100

1. Supplied by ICI
2. Liquid sucrose polyester which is a mixture of hexa-, hepta-, and octa- sucrose esters esterified with mixed cottonseed oil fatty acids, predominately the octa-ester.
3. Supplied by Shinetsu Chemical Co. Ltd.

4. Silica Bead SB-300 supplied by Miyoshi Kasei Inc.
5. Flo-Beads LE-1080 supplied by Sumitomo Seika Chemicals Co. Ltd.

The compositions are made as follows:

A first premix of thickening agents, silicon dioxide when present, methyl paraben, glycerine/TiO₂ premix, Airlatone 2121, and other water soluble ingredients apart from urea, is prepared by admixing in water and heating to about 80°C. A second premix of oil phase ingredients other than silicone gum is prepared by mixing and heating and is added to the aqueous premix.

The resulting mixture is cooled to about 60°C. The NaOH solution, EDTA, polyethylene when present, silicone gum, KSG-18 when present and then urea solution (1g dissolved in 1 ml of water) are then added to the resulting oil-in-water emulsion and the mixture is cooled before adding minor ingredients. The composition is ready for packaging.

The compositions display improved moisturisation, skin feel and skin care characteristics together with reduced greasiness and excellent rub-in and fast absorption characteristics.

CLAIMS

1. A skin care composition in the form of an oil-in-water emulsion comprising:
 - (a) from about 0.1% to about 10% by weight of a particulate component having an average particle size of about 50 microns or less;
 - (b) from about 0.1% to about 20% by weight of an organic liquid crystal-forming amphiphilic surfactant;
 - (c) emulsified oil phase; and
 - (d) water.
2. A composition according to Claim 1 wherein the particulate component has an average particle size of about 30 microns or less.
3. A composition according to Claim 1 or 2 wherein the particulate component has an average particle size of about 20 microns or less and especially in the range of from about 2 microns to about 8 microns.
4. A composition according to any of Claims 1 to 3 wherein the particulate component is selected from inert inorganic metal oxides, silicon-derived particulates and polyethylene, and mixtures thereof.
5. A composition according to any of Claims 1 to 4 wherein the particulate component is selected from silicon dioxide and polyethylene, and mixtures thereof.
6. A composition according to any of Claims 1 to 6 comprising from about 0.5% to about 5% by weight of the particulate component.
7. A skin care composition according to any of Claims 1 to 6 wherein the amphiphilic surfactant is selected from polyol esters, alkoxylated

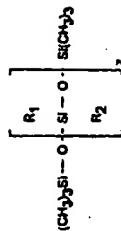
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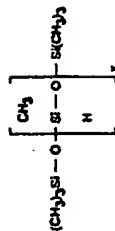
polyol esters and mixtures thereof, said esters preferably being selected from mono-, di- and triester materials.

8. A skin care composition according to any of Claims 1 to 7 wherein the surfactant is a blend of sorbitan stearate and sucrose cocoate.
9. A skin care composition according to any of Claims 1 to 8 additionally comprising from about 1% to about 60%, by weight of the composition, of oil phase components including from about 0.01% to about 20%, by weight of the composition, of a liquid, polyol carboxylic acid ester having a polyol moiety and at least 4 carboxylic acid moieties, wherein the polyol moiety is selected from sugars and sugar alcohols containing from about 4 to about 8 hydroxyl groups, and wherein each carboxylic acid moiety has from about 8 to about 22 carbon atoms, and wherein said liquid polyol carboxylic acid ester has a complete melting point of less than about 30°C.
10. A composition according to Claim 9 wherein said liquid polyol carboxylic acid ester contains no more than about 2 free hydroxyl groups.
11. A composition according to Claim 9 or 10 wherein said carboxylic acid moieties contain from about 14 to about 18 carbon atoms.
12. A composition according to any of Claims 9 to 11 wherein said polyol moiety is selected from erythritol, xylitol, sorbitol, glucose, sucrose, and mixtures thereof.
13. A composition according to any of Claims 9 to 11 wherein said polyol moiety is sucrose.
14. A composition according to any of Claims 9 to 12 wherein said liquid polyol carboxylic acid ester has a complete melting point below about 27.5°C.
15. A composition according to any of Claims 9 to 13 wherein said liquid polyol carboxylic acid polyester has a complete melting point below about 25°C.
16. A composition according to any of Claims 9 to 14 wherein said liquid carboxylic acid polyol ester is selected from sucrose pentaoleate, sucrose hexaoleate, sucrose heptaoleate, sucrose octaoleate, and mixtures thereof.
17. A composition according to any of Claim 1 to 16 comprising a silicone-containing phase comprising crosslinked polyorganosiloxane polymer and silicone oil, wherein the composition comprises from about 0.1% to about 20% by weight of the combination of crosslinked polyorganosiloxane polymer and silicone oil.
18. A composition according to Claim 17 comprising from about 0.5% to about 10%, preferably from about 0.5% to about 5%, by weight of composition, of the combination of crosslinked polyorganosiloxane polymer and silicone oil.
19. A composition according to Claim 17 or 18 wherein the combination of crosslinked polyorganosiloxane polymer and silicone oil consists of from about 10% to about 40%, preferably from about 20% to about 30%, by weight of the combination, of the crosslinked polymer and from about 60% to about 90%, preferably from about 70% to about 80%, by weight of the combination, of the silicone oil.
20. A composition according to any of Claims 17 to 19 wherein the crosslinked polyorganosiloxane polymer comprises polyorganosiloxane polymer crosslinked by a crosslinking agent, wherein the crosslinking agent has the formula:



wherein R₁ is methyl, ethyl, propyl or phenyl, R₂ is H or -(CH₂)_nCH=CH₂ and z is in the range of from about 1 to about 1000.

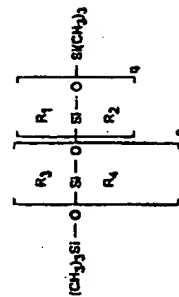
21. A composition according to Claim 20 wherein the crosslinking agent has the formula:



wherein x is in the range of from about 1 to about 1000.

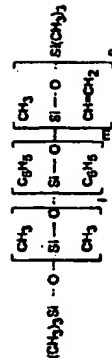
22. A composition according to Claim 20 or 21 wherein the crosslinked polysiloxane polymer comprises from about 10% to about 50%, preferably from about 20% to about 30%, by weight the crosslinked polysiloxane polymer, of crosslinking agent.

23. A composition according to any of Claims 20 to 22 wherein the polyorganosiloxane polymer is selected from polymers having the general formula:



wherein R₁ is methyl, ethyl, propyl or phenyl, R₂ is H or -(CH₂)_nCH=CH₂, R₃ and R₄ are independently selected from methyl, ethyl, propyl and phenyl, p is an integer in the range of from about 1 to about 2000, q is an integer in the range of from about 1 to about 1000.

24. A composition according to any of Claims 20 to 23 wherein the polyorganosiloxane polymer is selected from polymers having the formula:



wherein l is an integer in the range of from about 1 to about 1000, m is an integer in the range from 0 to about 1000 and n is an integer in the range of from about 1 to about 1000.

25. A composition according to Claim 24 wherein m is in the range of from about 1 to about 1000, preferably from about 200 to about 800.
26. A composition according to any of Claims 20 to 25 wherein the silicone oil is selected from silicone oils having a weight average molecular weight of about 100,000 or less, preferably about 50,000 or less, more preferably selected from silicone oils having a weight average molecular weight in the range from about 100 to about 50,000, especially from about 200 to about 40,000.
27. A composition according to any of Claims 20 to 26 wherein the silicone oil is selected from dimethicone, decamethylcyclotetrasiloxane, octamethylcyclotetrasiloxane and phenyl methicone, and mixtures thereof.

28. A composition according to any of Claim 20 to 27 wherein the silicone oil is phenyl methicone.
29. A composition according to any of Claims 1 to 28 wherein the particulate material is selected from a mixture of silicon dioxide and polyethylene in a weight ratio in the range of from about 3:1 to about 1:3, preferably from about 2:1 to about 1:2.
30. A skin care composition according to any of Claims 1 to 29 additionally comprising from about 0.1% to about 20%, preferably from about 0.5% to about 10%, more preferably from about 1% to about 5% by weight of urea.
31. A skin care composition according to any of Claims 1 to 30 additionally comprising from about 0.1% to about 20% by weight of a humectant selected from glycerine, polyglycerylmethacrylate lubricants, butylene glycol, sorbitol, panthenols, propylene glycol, hexylene glycol, ethoxylated glucose derivatives, hexanetriol and glucose ethers, and mixtures thereof.
32. A skin care composition according to Claim 31 wherein the humectant is glycerine.
33. A leave-on moisturising emulsion comprising:
 - (a) from about 0.1% to about 10% by weight of a particulate component having an average particle size of about 50 microns or less;
 - (b) emulsified oil phase; and
 - (c) water.
34. Cosmetic method of treatment of the skin comprising applying to the skin a skin care composition according to any of Claims 1 to 33.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/0254

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : A61K 7/00
US CL : 424/401
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/401, 76/03, 70/13

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4,985,239 A (YAHAGI et al.) 15 January 1991, col. 2-7.	1-3 and 33

Further documents are listed in the continuation of Box C. ☐ See patent family group.

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

International application No. PCT/US97/02334	
Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)	
This international report has not been established in respect of certain claims under Article 17(2) for the following reasons:	
1. <input type="checkbox"/> Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	
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3. <input checked="" type="checkbox"/> Claims Nos.: 4-32 and 34 because they are dependent claims and are not divided in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
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4. <input type="checkbox"/> No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest	<input type="checkbox"/> The additional search fees were accompanied by the applicant's protest. <input type="checkbox"/> No protest accompanied the payment of additional search fees.

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